

Triple Pole Switch Fuse Units with Neutral Links (200A, 320A & 400A/415 VOLTS RATINGS)

This specification covers manufacture, testing before dispatch and delivery of Triple Pole Switch Fuse Units with neutral Link and HRC cartridge type fuses suitable for AC 3 Phase 4 wire 415 V with neutral solidly grounded system. The working conditions and technical requirements are as under:-

TECHNICAL REQUIREMENTS

- | | | |
|---|---|---|
| a) Rated Current
Amps | : | 200 Amps, 320 Amps & 400 |
| b) I) Rated Operational Voltage
AC 50 Hz with solidly earthed neutral | : | 3 Phase 4 Wire, 415 Volts |
| II) Highest System Voltage | : | 415V + 10% |
| c) Type of Fuse to be used
type ISI marked

Class-1

with

amendments) | : | Non-deteriorating quick arcing

HRC Cartridge fuse Links suitable for

category of duty of IS:13703(Part-I). The
temperature rise shall be in accordance

IS:13703 (Part-I) (with latest

over and above the ambient temperature
of 45°C. It shall be used for protecting the

distribution circuits and
distribution transformers
and shall be capable of carrying

continuously

the above stated rated current safely. |
| d) Number of Poles | : | Three |
| e) Neutral Link | : | One |

- | | | |
|---|---|--|
| f) Duty | : | Un-interrupted duty |
| g) Rated fused short circuit capacity at 415V | : | 40KA for 1 second.
withstands current |
| h) Utilization category as (Pt-III)/ 1993 | : | AC-23 (B) as defined in IS: 13947 |

Busbar Material- Aluminium

GENERAL

1. CONTACTS AND BLADES & OPERATING MECHANISM

The switch shall be a combination of double break per pole AB switch with HRC fuses in all the three phases. The switch shall be spring assisted, quick make and quick break type having operating mechanism independent of the speed of the operator to minimize the arcing. If required, additional contact springs shall be provided to maintain correct contact pressures throughout operating life of the switches. The switch shall be so constructed that the alignment of its contacts & blades, which will be made of silver plated electrolytic copper/tinned copper, is maintained under asymmetrical fault conditions also. The tenders should furnish in their offers about the details of switching mechanism and the contacts. The switch shall have positive break feature such that it is possible to make it OFF even if the quick action spring fails due to ageing or other causes. The switch fuse unit shall be provided with double break per pole to ensure complete isolation of HRC Fuses from both incoming and outgoing circuits when the switch is in OFF position, in order to minimize the damage to the maintenance personnel. Ample flash over distances shall be provided so as to make the unit suitable for controlling highly inductive loads.

2. ENCLOSURES

The Triple Pole Switch fuse units shall be totally enclosed in robust enclosures made out of 16 gauge/1.5 mm pressed steel sheet (conforming to relevant ISS for M.S. sheet) designed to withstand humid and hot weather conditions. The enclosures should have adequate strength and rigidity to withstand rough usage without fracture or permanent distortion. Suitable mounting arrangement shall be provided on the enclosures for mounting the units on a supporting structure.

3. INTER LOCK

It should not be possible to open the switch cover when the switch is in 'ON' position and also it should not be possible to operate the switch 'ON' when the switch cover is open.

4. PAINTING

The inside and outside of the enclosure should be painted with a grey paint. Before painting the surface, the same should be chemically cleaned for removing rust, grease etc. Then it should be given phosphate coating, followed by two coats of anti-rust primer (i.e. Red zinc Chrome Primer), after which two coats of synthetic paint of light grey colour shall be applied on internal and external surfaces of the enclosures with a spray gun. The enclosures shall then be baked in oven so as to give an elegant and durable finish.

5. EARTHING

The enclosure shall be provided with earthing arrangements at two places.

6. TERMINAL CONNECTIONS

The switch shall be provided with aluminium lugs for termination of PVC coated aluminium cables of following sizes: -

S.No .	Capacity of TPN Switches	Size of Cable	No. of cable sockets required
1	200 Amps	150 sq.mm. 3.5 Core stranded aluminium cable	8 Nos. (3 Nos. phase leads and 1 natural lead for incoming and also 3 Nos. phase leads and 1 neutral for outgoing connections)
2	320 Amps	300 sq.mm. 3.5 Core stranded aluminium cable	-do-
3	400 Amps	300 sq.mm. 3.5 Core stranded aluminium cable	-do-

7. All the surface contacts (e.g. lugs, connectors, fixed contacts, moving contacts etc.) should be fitted with GI nuts & bolts having yellowish OR whitish passivation with good finish.

8. TESTING & TEST CERTIFICATES FOR SWITCHES

The performance of the switch should conform to IS:10027/1981 with latest amendments. Accordingly, certificates from reputed laboratories such as CPRI, ERDA, IITs, for the type tests in accordance with IS:10027/1981 with latest amendment would necessarily be furnished by the tenderers along with offer.

9. USE OF ISI MARK HRC FUSES

The HRC Fuses with ISI mark only should be used. These HRC fuses should conform to IS:13703 (Part-I)/1993 or as per its latest revision. The rated current of HRC fuses must be 200 Amps for 200 Amps Switches, 315 Amps for 320 Amps Switches and 400 Amps for 400 Amps Switches.

10. IMPORTANT NOTE

The firms must consider supply of 'ISI' certificate (valid on date) products on their offer in the tender, Other certification such as ISO:9001 & 9002 shall be given due weightage while considering their offer, however, the attested photo copies of such certification must be enclosed with the offer.

11. INSULATION FOR LIVE PARTS

All live parts shall be fully shielded with bakelite shrouds.